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Service Bulletin Number: CSP SB 20-20

Subject: New Diesel Particulate Filter Pressure Differential Sensor

Product Affected: X15e6 CM2350

Release Date: 22/12/2020

Description:

The purpose of this Service Bulletin is to inform all Cummins South Pacific and Dealer service locations of the new pressure differential (dP) sensor release for X15e6 Single Module Aftertreatment systems.

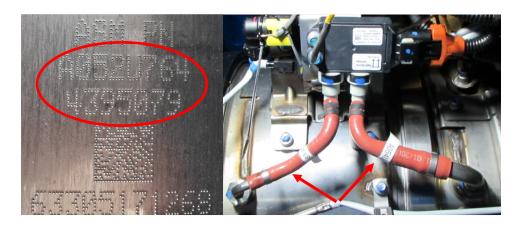
If the old differential pressure sensor (part number 2871960) is diagnosed to be failed, the replacement new sensor (part number 5492073) should be installed.

New sensor part number 5492073 has larger diameter tubes to reduce condensation build up and as such also requires the installation of larger diameter tubes.

Refer to table 1 below as to which differential pressure sensor tube part number should be ordered against the specific Single Module Aftertreatment (SMA) assembly part number. The SMA assembly part number can be found on the DEF mixer (decomposition) section.

| Single Module Aftertreatment Assembly Part Number | | New dP Sensor Tubes Part Number | |
|--|--------------------|------------------------------------|------------|
| CES PN | Cummins PN | CES PN | Cummins PN |
| A052Z403 | 4394830 | A059E911 | 5418427 |
| | | A059E913 | 5418428 |
| A052U764 | 4395079 | A059E909 | 5418430 |
| | | A059E907 | 5418415 |
| A055B010 A054U777 | 4394539 4394387 | A059E903 | 5418414 |
| | | A059E905 | 5418425 |

Table 1: dP Sensor Tubes v SMA Assembly Part Number



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Actions:

- 1. Follow QSOL procedures for dP sensor replacement.
- 2. No TSR is required if old dP sensor (part number 2871960) was found to be failed.
- 3. Read and understand all SWP listed for South Pacific OHS&E.
- 4. Ensure all parts and service staff involved in supporting this product are fully aware of the above-mentioned actions.
- 5. The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

Technical Assistance: Please contact your local Cummins Branch, DFSE or 1300Cummins for technical assistance.