Every™ Block Repair. Easier.
Cummins Cylinder Block Repair Sleeve for 4.5L and 6.7L Engines
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The Cummins cylinder block repair sleeve makes cylinder block repairs simpler and easier than ever before. It provides service technicians the ability to salvage your cylinder block more efficiently and cost effectively than having to replace the entire cylinder block, saving you time and money.

**Proven Robust Design Ensures Better Performance**

The cylinder block repair sleeve is manufactured with the same centrifugal cast iron material as the parent block. It was designed to repair damaged cylinder bores through a validated machining process. It was also validated through rigorous lab and engine testing to ensure that your repaired cylinder block will meet Cummins stringent original performance specifications.

**Technical Data**

- **Cummins Part Number:** 4919951
- **Bore Diameter:** 107mm
- **Engine Platforms:** All Cummins 4.5L and 6.7L engines
- **Material:** Centrifugal cast iron

**Easy Installation**

Cummins service manuals provide step-by-step instructions for installation. Cummins also offers a sleeve installer and torque plate kit (including bolts and gaskets) for complete, easy installation.

- **Sleeve Installer Part Number:** 2892407
- **Torque Plate Kit Part Number:** 2892406

**Good for the Environment**

Using the cylinder block repair sleeve keeps cylinder blocks from being scrapped and sent to landfills. Reusing resources significantly reduces the need to mine new raw materials. This conserves natural resources and minimizes the greenhouse gas emissions associated with manufacturing new parts.

**Saves Time and Money**

The Cummins cylinder block repair sleeve is often the best solution for making cylinder block repairs easier, saving you time and money. Quality of the repair is ensured at Cummins authorized service locations worldwide. For more information, please visit your local authorized Cummins service location.